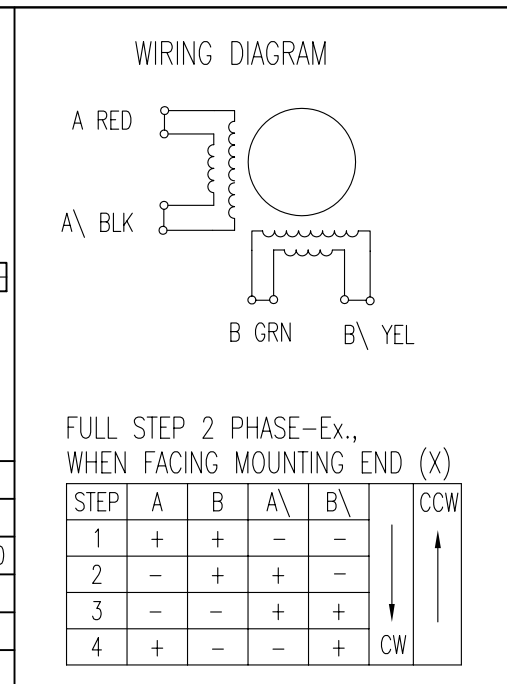


SPECIFICATION	CONNECTION	BIPOLAR PARALLEL
VOLTAGE (VDC)		2.18
AMPS/PHASE		9.5
RESISTANCE/PHASE (Ohms)@25°C		0.23±15%
INDUCTANCE/PHASE (mH) @1KHz		2.7±20%
HOLDING TORQUE (Nm) [lb-in]		9.33 [82.57]
DETENT TORQUE (Nm) [lb-in]		0.11 [0.9735]
STEP ANGLE (°) ± ACCURACY		1.8 ± 5% (NON-ACCUM)
BACK-EMF (V) (300 U/min.)		23.15
ROTOR INERTIA (Kg-m <sup>2</sup> ) [lb-in <sup>2</sup> ]		3.07x10 <sup>-4</sup> [1.049] $\Delta$
WEIGHT (Kg) [lb]		4.6 [10.14] $\Delta$
TEMPERATURE RISE: MAX.80°C (MOTOR STANDSTILL; FOR 2 PHASE ENERGIZED)		
AMBIENT TEMPERATURE -10~ 50°C [14°F ~ 122°F]		
INSULATION RESISTANCE 100 MOhm (UNDER NORMAL TEMPERATURE AND HUMIDITY)		
INSULATION CLASS B 130° [266°F]		
DIELECTRIC STRENGTH 500VAC FOR 1 MIN. (BETWEEN THE MOTOR COILS AND THE MOTOR CASE)		
AMBIENT HUMIDITY MAX. 85% (NO CONDENSATION)		

PERMISSIBLE RADIAL+AXIAL FORCE				
ROTOR SPRING-MOUNTED IN AXIAL DIRECTION				
AXIAL-FORCE Fa (N)	Fa=65			
DISTANCE a (mm)	5	10	15	20
RADIAL-FORCE Fr (N)	535	355	256	200
		AXIAL	RADIAL	
SHAFT PLAY (mm)	0.075		0.025	
AT LOAD MAX: (N)	10		5.0	



MOTOR D-SUB-15	
Pin	Assignment
1	A
2	A
3	A\
4	A\
5	B
6	B
7	B\
8	B\
9	NC
10	NC
11	BRAKE
12	BRAKE/GND
13	NC
14	NC
15	NC
HOUSING	GND/SHIELDING

NANOTEC:				SCALE FREE	APVD	<b>STEPPING MOTOR</b>	
AD8918L9504-B				X ±0.5	CHKD		
1	WEIGHT+ROTOR INERTIA	04.06.07	J.W.	1PL ±0.2	DRN	18.04.07	DWG.NO
REV	DESCRIPTION	DATE	APVD	2PL ±0.1	SIGNATURE	DATE	AD8918L9504-B
				ANGLE ±30'			